

Technical Data Sheet

**POLYFORT® FPP 1006U -
315 black 73135 EU FORD
JA6A**

Polypropylene Homopolymer
Engineering Plastics

Product Description

20% talc filled PP Homo Compound, UV stabilized

General

Filler / Reinforcement	• Talc, 20% Filler by Weight
Processing Method	• Injection Molding
Resin ID (ISO 1043)	• PP T20 UV

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.05 g/cm³	1.05 g/cm³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	14 cm³/10min	14 cm³/10min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	377000 psi	2600 MPa	ISO 527-2/1A/1
Tensile Stress (Yield)	4060 psi	28.0 MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	5.0 %	5.0 %	ISO 527-2/1A/50
Flexural Modulus ¹	421000 psi	2900 MPa	ISO 178
Flexural Stress ¹			ISO 178
5.8% Strain	7250 psi	50.0 MPa	
3.5% Strain	6530 psi	45.0 MPa	
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	1.0 ft·lb/in²	2.1 kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength 73°F (23°C)	15 ft·lb/in²	32 kJ/m²	ISO 179/1eU
Notched Izod Impact Strength (73°F (23°C))	1.1 ft·lb/in²	2.3 kJ/m²	ISO 180/1A
Unnotched Izod Impact Strength (73°F (23°C))	11 ft·lb/in²	24 kJ/m²	ISO 180/1U
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Heat Deflection Temperature			
66 psi (0.45 MPa), Unannealed	253 °F	123 °C	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	149 °F	65.0 °C	ISO 75-2/af
Vicat Softening Temperature			
--	306 °F	152 °C	ISO 306/A50
--	199 °F	93.0 °C	ISO 306/B50
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	1.7 in/min	43 mm/min	ISO 3795
0.0787 in (2.00 mm)	1.7 in/min	43 mm/min	FMVSS 302

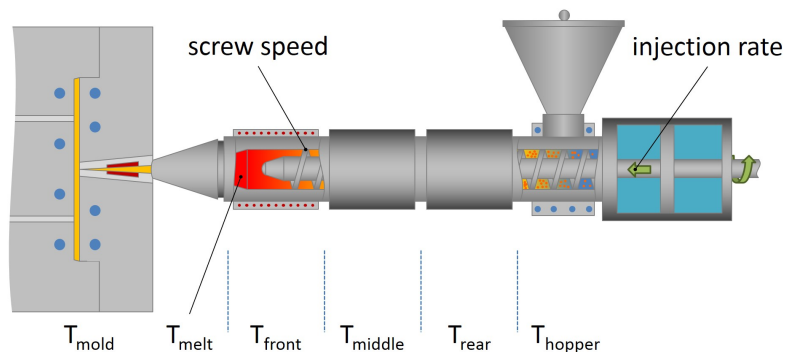
Additional Information

- 1.) Not for use in food contact applications
2.) Not for use in medical or pharmaceutical applications

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Suggested Max Regrind	20 %	20 %
Processing (Melt) Temp	446 to 518 °F	230 to 270 °C
Mold Temperature	104 to 158 °F	40 to 70 °C

Injection Notes

Drying normally not necessary.

Injection molding parameters also influence emission properties, which are often required for automotive interior applications. Generally speaking, the emission, odor and fogging behavior of finished parts is improved by lowering the melt temperature, reducing residence time and avoiding high shear stress.